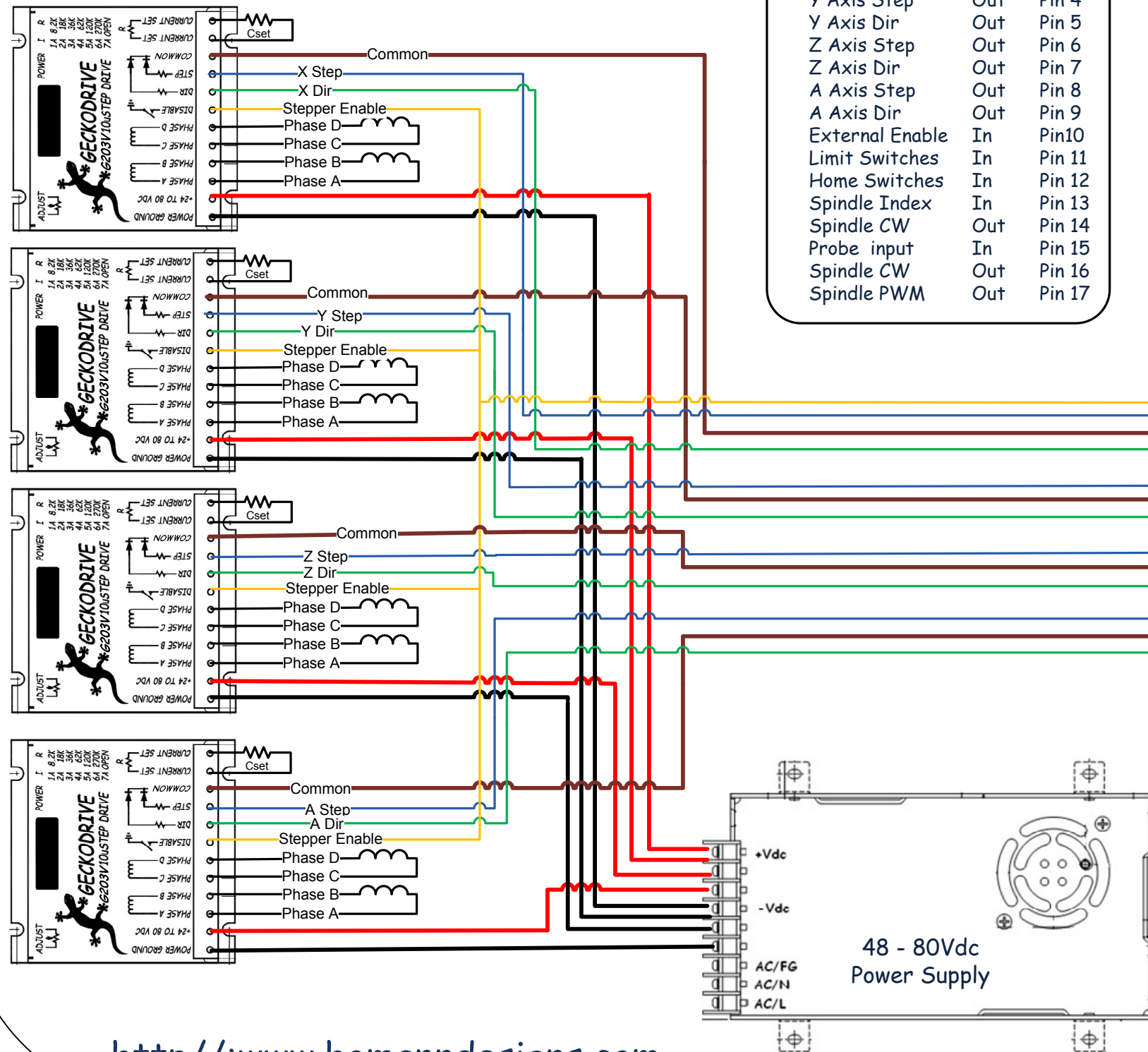


GeckoDrive G203V Stepper Drives



Parallel Port Pin Assignments		
Stepper Enable	Out	Pin 1
X Axis Step	Out	Pin 2
X Axis Dir	Out	Pin 3
Y Axis Step	Out	Pin 4
Y Axis Dir	Out	Pin 5
Z Axis Step	Out	Pin 6
Z Axis Dir	Out	Pin 7
A Axis Step	Out	Pin 8
A Axis Dir	Out	Pin 9
External Enable	In	Pin 10
Limit Switches	In	Pin 11
Home Switches	In	Pin 12
Spindle Index	In	Pin 13
Spindle CW	Out	Pin 14
Probe input	In	Pin 15
Spindle CW	Out	Pin 16
Spindle PWM	Out	Pin 17

